1. EXTERIOR SHALL BE 14 GAUGE #5040 STAINLESS STEEL. INTERIOR DEAD FRONT PANEL AND BACK PAN SHALL BE 14 GAUGE STEEL, PAINTED WHITE. ENCLOSURE SHALL BE ELECTRICALLY WELDED AND Reinforced WHERE Required.

2. CONSTRUCTION SHALL BE NEMA 3R AND 12, RAINTIGHT AND DUSTTIGHT.

3. ALL NUTS, BOLTS, SCREWS AND HINGES SHALL BE STAINLESS STEEL.

4. NUTS, BOLTS, AND SCREWS SHALL NOT BE USED ON THE OUTSIDE OF THE SERVICE ENCLOSURE.

5. PHENOLIC NAMEPLATES SHALL BE USED TO IDENTIFY ALL OPERATOR CONTROLS.

6. CONTROL WIRING SHALL BE MARKED AT BOTH ENDS BY PERMANENT WIRE MARKERS.

7. A PLASTIC COVERED WIRING DIAGRAM SHALL BE ATTACHED TO THE INSIDE OF THE FRONT DOOR.

8. SERVICE ENCLOSURE SHALL BE FACTORY WIRED AND CONFORM TO REQUIRED NEMA STANDARDS.


10. WIRING BETWEEN CIRCUIT BREAKER AND CONTACTER SHALL BE #6 THHN OR THWN MINIMUM.

11. SERVICE ENCLOSURE SHALL BE OF TWO-PIECE CONSTRUCTION.

12. THE WIRING SCHEMATIC DIAGRAM AS SHOWN IS FOR A 2-WIRE STREET LIGHTING SYSTEM. IF THE SERVICE ENCLOSURE WILL BE USED FOR A 3-WIRE STREET LIGHTING SYSTEM, THEN THE LIGHTING BREAKERS SHALL CONSIST OF 2-POLE BREAKERS WITH INTERNAL COMMON TRIP, EACH POLE WITH INDIVIDUAL ON-OFF CONTROL AND HANDLE TIE FOR COMMON OPERATION. FOR EACH 2-POLE BREAKER, THE CIRCUIT LOAD SHALL BE EQUALLY DIVIDED ACROSS THE LIGHTING MAIN.

13. SEE STANDARD SPECIFICATIONS FOR ADDITIONAL DETAILS.